



## List 317Ti

EXOTAP® VC-10 VPO-Ti-SFT, DIN Overall Length



EDP Number	Thread Size	Thread Limit	Overall Length			Shank Diameter	Square Width	Square Length	Number of Flutes
			L (Inch)	Lc (Inch)	L1 (Inch)				
31721408	1/4 - 28 UNF	H3	3.150	1.000	-	0.255	0.191	0.313	3
31721508	1/4 - 28 UNF	H4	3.150	1.000	-	0.255	0.191	0.313	3
31721808	5/16 - 24 UNF	H3	3.543	0.445	1.378	0.318	0.238	0.375	3
31721908	5/16 - 24 UNF	H4	3.543	0.445	1.378	0.318	0.238	0.375	3
31722208	3/8 - 24 UNF	H3	3.543	0.500	1.378	0.381	0.286	0.438	3
31722308	3/8 - 24 UNF	H4	3.543	0.500	1.378	0.381	0.286	0.438	3
31722608	7/16 - 20 UNF	H3	3.937	0.571	1.713	0.323	0.242	0.406	3
31722708	7/16 - 20 UNF	H5	3.937	0.571	1.713	0.323	0.242	0.406	3
31723008	1/2 - 20 UNF	H3	3.937	0.614	1.933	0.367	0.275	0.438	3
31723108	1/2 - 20 UNF	H5	3.937	0.614	1.933	0.367	0.275	0.438	3
31723408	9/16 - 18 UNF	H3	3.937	0.665	1.972	0.429	0.322	0.500	4
31723508	9/16 - 18 UNF	H5	3.937	0.665	1.972	0.429	0.322	0.500	4
31723808	5/8 - 18 UNF	H3	3.937	0.728	2.126	0.480	0.360	0.563	4
31723908	5/8 - 18 UNF	H5	3.937	0.728	2.126	0.480	0.360	0.563	4
31724208	3/4 - 16 UNF	H3	4.331	0.799	2.433	0.590	0.442	0.688	4
31724308	3/4 - 16 UNF	H5	4.331	0.799	2.433	0.590	0.442	0.688	4
31724608	7/8 - 14 UNF	H4	4.921	0.890	2.654	0.697	0.523	0.750	4
31724708	7/8 - 14 UNF	H6	4.921	0.890	2.654	0.697	0.523	0.750	4
31725008	1 - 12 UNF	H4	5.512	1.000	3.012	0.800	0.600	0.813	4
31725108	1 - 12 UNF	H6	5.512	1.000	3.012	0.800	0.600	0.813	4

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel	Aluminum		Nickel Alloy		Titanium							
Low	Medium	High			6061	Casting				Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
1010	1035	1045	1065	4140	4340	300	400	17-4 PH	6061	7075	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
				○				○			⊗	⊗	○	○		
				15-30 SFM				8-20 SFM			8-15 SFM	8-15 SFM	15-35 SFM	10-20 SFM		

○ Good ⊗ Best

